

## Visualization of travelling waves propagating in a plate equipped with 2D ABH using wide-field holographic vibrometry

Laure Lagny, Mathieu Secail-Geraud, Julien Le Meur, Silvio Montrésor, Kevin Heggarty, Charles Pezerat, Pascal Picart

### ▶ To cite this version:

Laure Lagny, Mathieu Secail-Geraud, Julien Le Meur, Silvio Montrésor, Kevin Heggarty, et al.. Visualization of travelling waves propagating in a plate equipped with 2D ABH using wide-field holographic vibrometry. Journal of Sound and Vibration, 2019, pp.114925. 10.1016/j.jsv.2019.114925 . hal-02274776

## HAL Id: hal-02274776 https://imt-atlantique.hal.science/hal-02274776v1

Submitted on 20 Dec 2021

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers. L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Distributed under a Creative Commons Attribution - NonCommercial 4.0 International License

# Visualization of travelling waves propagating in a plate equipped with 2D ABH using wide-field holographic vibrometry

Laure LAGNY<sup>a,b</sup>, Mathieu SECAIL-GERAUD<sup>a,b,c</sup>, Julien LE MEUR<sup>d</sup>, Silvio 3 MONTRESOR<sup>a,b</sup>, Kevin HEGGARTY<sup>d</sup>, Charles PEZERAT<sup>a,b,c</sup>, Pascal PICART<sup>a,b,c</sup> 4 5 <sup>a</sup> Laboratoire d'Acoustique de l'Université du Mans, LAUM - UMR 6613 CNRS, Le Mans Université, Avenue Olivier Messiaen, 72085 LE MANS CEDEX 9, France 6 7 <sup>b</sup> Institut d'Acoustique - Graduate School, Le Mans Université, CNRS, Avenue Olivier Messiaen, 8 72085 LE MANS CEDEX 9, France 9 <sup>c</sup> ENSIM, Ecole Nationale Supérieure d'Ingénieurs du Mans, rue Aristote, 72085 LE MANS CEDEX 10 09. France <sup>d</sup> IMT Atlantique Bretagne – Pays de la Loire, Campus de Brest, Département d'Optique, Technopole Brest-11 12 Iroise, CS 83818, 29285 BREST, France 13 14 Corresponding author: pascal.picart@univ-lemans.fr

15 16

#### 17 Abstract

18

19 This paper presents a method for wide-field vibrometry based on high-speed digital 20 holographic interferometry. We demonstrate the possibility of measuring transient vibrations of structures at 100kHz frame rate when providing 46600 quantitative data on 380cm<sup>2</sup> 21 22 rectangular spot at the object surface. Investigation of traveling acoustic waves propagating in 23 alloy plate equipped with a two-dimensional acoustic black hole (ABH) is considered. Such a structure leads to localized vibrations of high amplitude and constitutes a good candidate for 24 methodology testing. The wave front is generated by a short shock with duration about 50us. 25 The time sequence of the vibration field obtained after the shock is depicted and exhibits the 26 27 propagation of the wave front in the plate and inside the ABH. It follows that the observation 28 of the modification of the wave propagation can be observed at very short time scale. The modification of the wave front due to the gradient in elastic properties related to the ABH area 29 30 is also highlighted.

31 32

33

#### 1. Introduction

The development of lightweight structures is a field of research with many issues and 34 significant impacts. At present, several main reasons lead manufacturers to move towards a 35 reduction of weight in automobile, aeronautics, railway, etc., in order to reduce their energy 36 consumption. In this context, lightweight structures build with wave traps such as acoustic 37 black holes (ABH) are serious candidates to develop non-resonant structures without adding 38 any mass. The ABH concept was first proposed by Mironov [1] and Krylov [2]. In the past 39 40 years, several research groups have developed research on the analysis, modelling and the characterization of ABH performance. Experimental evidence of the vibration reduction 41 induced by 1D ABH (beam termination) or 2D ABH (pit of power law profile embedded in a 42 plate) have been shown in [3,4]. The main features of the 1D ABH effect can be investigated 43 from the measurement of the reflection coefficient of a beam termination [5] and from its 44 modelling based on wave expansion [6], or wavelets expansion [7]. Spiral ABH have also 45

been proposed to reduce the size of the tapered region [8]. The 2D ABH trap effect linked to 46 the capture of the ray trajectories of flexural waves and the focalization effect has been 47 investigated in [9,10] and the scattering of the 2D ABH has been modeled in [11]. The wave 48 propagation in plates with multiple ABH indentations or ABH grids have also been modelled 49 and measured in [12,13]. Taking advantage of the vibration damping induced by ABH 50 without adding mass, first propositions of transfer of the ABH concept towards industrial 51 applications have been made [14,15]. More recently, geometrical [16] and impact [17] non 52 linearity inside the ABH have been exploited to transfer energy from the low frequency range 53 (defined as being below the ABH cut-on frequency, ~500-600Hz) to high frequencies. Such 54 strategy improves the ABH performance in the low frequency domain, in which ABH is not 55 active. Such nonlinear systems require analysis in the time domain, in which the present 56 metrological tool can be useful. Especially, one might be interested by characterizing their 57 global behavior when submitted to transient excitation or to investigate their nonlinear 58 properties. From the point of view of measurement and metrology, the challenge is to get 59 characterization at both the time and space scale of the involved phenomena. Generally, in the 60 61 domains of acoustics, vibro-acoustics, vibrations of structures or flow-induced vibrations, Laser Doppler Vibrometer (LDV) is the most used tool for dynamic measurements [18-21]. 62 63 Its main drawback is that the measurement is pointwise and a collection of data points at the surface of the object has to be obtained using scanning. Such scanning may be quite long, 64 typically about 4h to scan a surface with 41×41 points. In order to overcome scanning, 65 66 multipoint vibrometers were developed to simultaneously yield a collection of data points at the surface of the inspected object [22-26]. Nevertheless, a high density of data points can be 67 68 obtained by digital holographic techniques. By this way, the required measurement time can be reduced when simultaneously getting high number of data points. In the past, time-69 70 averaging in digital holography was discussed as an efficient tool for vibration analysis [27-71 34]. Full object movement was also demonstrated through stroboscopic recordings [35-44]. 72 However, in most of these studies, the excitation of structures was performed in the stationary 73 regime. As mentioned before, studying complex structures equipped with wave traps requires analysis at both their time and space scales. It follows that providing a real-time follow-up of 74 the vibration amplitude under arbitrary excitation conditions is a challenge for full-field 75 optical metrology. 76

During the past years, the performances of continuous wave lasers with power larger than 5W, and high-speed imaging sensors (frame rate up to 1MHz) have been significantly improved. Merging these technologies into holographic techniques yields an adapted

approach for real-time and multi-point recording of transient phenomena in complex media. 80 When recording digital holograms with a high-speed sensor, recording transient phenomena at 81 both their time and space scales becomes possible. Recently [45,46], the authors demonstrated 82 the ability of digital holography as an accurate multipoint vibrometer. Identification of the 83 force distribution at the surface of a vibrating object, by solving a regularized inverse 84 problem, was discussed when exciting with monochromatic signals [47]. In this paper, we aim 85 at considering the case of transient excitations of structures and observation over a large field 86 of view, typically larger than 350cm<sup>2</sup>. In literature, there does not exist any experimental set-87 up to provide the wide-field visualization of the interaction between transient waves and 2D 88 89 ABH. Indeed, the use of a scanning laser Doppler vibrometer is not adapted to this case 90 because it requires spatial scanning and a perfect reproduction of the impact to the structure 91 for each scan. In the case of scanning with  $41 \times 41$  data points, that would require 1681 92 impacts. A perfect repeatability for such a number of impacts is really not possible. When recording the wave front propagation at its time and space scale by wide-field and time-93 94 resolved digital holography, the problem of the reproducibility of impact is naturally bypassed. 95

96 However, the spatial resolution in measurement results is also a key parameter. When 97 increasing the frame rate of any high-speed sensor, the available spatial resolution has to be decreased consequently. In addition, the spatial resolution in the reconstructed images from 98 holograms closely depends on the number of useful pixels at recording and on the sensor-to-99 100 scene distance. So, there is contradiction between wide-field (the scene has to be far from sensor) and high spatial resolution (the frame rate has to be decreased). In this paper, on-line 101 configuration for digital holography is optimized so as to make the most of the capabilities of 102 both sensor and digital holography. A negative zoom is designed in order to fulfill the 103 Shannon requirements of holographic recording, and to provide the maximum occupation of 104 105 the reconstructed image of the scene in the field of view. From the reconstructed images, the Doppler phase can be extracted and yields data related to the transient wave front propagation. 106 107 Furthermore, the light efficiency is optimized by using a dedicated diffractive optical element for the surface illumination, providing a maximization of photon collection at the sensor 108 plane. Digital holography is an appropriate measurement method for capturing vibrations 109 varying rapidly with space and time. Such configuration is the one of an ABH which justify 110 the application case discussed in this paper. In the case presented in this paper, one aims at 111 visualizing the transient acoustic wave front propagating in a plate equipped with a 2D ABH, 112 113 and excited by a 50µs short shock from an impact hammer. The interest for the ABH leads in the fact that it is an efficient way to damp the structure without adding mass. This is a promising approach, having high applicative potential at long term. Nevertheless, creating well controlled local damping requires understanding in details its behavior. In the case of the ABH, wide-field observation of the interaction with an incident wave front contributes to a better understanding of what is not. Another specificity of the ABH is that it exhibits a large vibration dynamics with high variability in its central area. It also follows that ABH is a good candidate to test experimental measurement methods.

121 The paper is organized as follows: Section II gives the basics fundamentals of wide-field 122 vibrometry based on digital holography, Section III describes the experimental holographic 123 set-up and Section IV discusses on the complex structure of the study. In Section V 124 experimental results are provided whereas Section VI draws the conclusion of the paper.

125

#### 126 **2.** Wide-field vibrometry

Wide-field vibrometry provides new opportunities for studying vibrations and acoustic 127 phenomena at both their time and space scales and is based on high-speed digital holographic 128 interferometry. Digital holograms are produced from the large-field illumination of the object 129 surface to be studied. Since the complex-valued optical field is recorded in any digital 130 holograms, the optical phase, and then, the optical path difference, can be retrieved and yields 131 the measurement of the displacement field at the illuminated surface. Basically, the digital 132 holograms are obtained by recording, with an image sensor organized as a matrix of pixels, 133 the coherent mixing of the diffracted optical wave from the object surface and a known 134 135 reference wave. If we note O the wave front from the illuminated object and R the wave front from the reference wave, then the digital hologram can be expressed by Eq. (1) (\*means 136 137 complex conjugate) [48,49]:

138

$$H = |R|^{2} + |O|^{2} + R^{*}O + RO^{*}.$$
 (1)

The reference wave is generally written as  $R(x,y)=a_R \exp[2i\pi(u_0x+v_0y)]$  with  $\{u_0,v_0\}$  its spatial 139 frequencies and  $a_R$  is a constant. In this paper, the specificity of high-speed holographic 140 vibrometry is that the spatial frequencies of R can be set to  $\{u_0, v_0\} = \{0, 0\}$ , corresponding to 141 the on-axis configuration. This point is discussed in detail in [46] and the reader is invited to 142 have a look at the paper for further details. The illuminated object surface is generally at 143 distance  $d_0$  from the recording sensor which is used without any imaging lens (arrangement 144 known as the Fresnel configuration). The object wave diffracted to the sensor plane can be 145 expressed with the Fresnel approximations by Eq. (2) [49,50]  $(i=\sqrt{-1})$ : 146

$$O(x, y, d_0) = -\frac{i}{\lambda d_0} \exp\left(\frac{2i\pi d_0}{\lambda}\right) \exp\left(\frac{i\pi}{\lambda d_0} (x^2 + y^2)\right) \times \int \int A(X, Y) \exp\left(\frac{i\pi}{\lambda d_0} (X^2 + Y^2)\right) \exp\left(-\frac{2i\pi}{\lambda d_0} (xX + yY)\right) dXdY.$$
(2)

148 The object wave front at the object plane is  $A(X,Y)=A_0(X,Y)\exp[i\psi_0(X,Y)]$ ,  $\lambda$  is the wavelength 149 of light,  $A_0$  is related to the object reflectance and  $\psi_0$  is the optical phase related to the object 150 surface profile and roughness.

From the digitally recorded holograms, the reconstruction of the object field at any distance  $d_r$ from the recording plane is given by the discrete Fresnel transform [48]. From the hologram, the numerically reconstructed complex-valued image can be obtained from Eq. (3) [48,49]:

154 
$$A_r = h_F \times FFT[H \times h_F], \tag{3}$$

where *FFT* means two-dimensional Fast Fourier Transform and  $h_F$  is the Fresnel kernel defined by Eq. (4),

157 
$$h_F(x, y) = \frac{1}{\sqrt{\lambda d_r}} \exp\left(i\pi \frac{d_r}{\lambda} - i\frac{\pi}{4}\right) \exp\left[\frac{i\pi}{\lambda d_r} \left(x^2 + y^2\right)\right]. \tag{4}$$

From the numerical computation of Eq. (3), the amplitude and phase of the diffracted field  $A_r$ can be evaluated. When the reconstruction distance is  $d_r = -d_0$  the initial object plane is recovered and the phase variation from the time sequence is related to the displacement field at the surface. When considering two consecutive time-instants in the hologram sequence, the phase variation is given by Eq. (5) and is similar to the Doppler effect, but from the point of view of the optical phase. The phase change is thus related to the displacement field **U** rather than the velocity.

165 
$$\Delta \varphi = \frac{2\pi}{\lambda} \mathbf{U} \cdot \left( \mathbf{K}_{e} - \mathbf{K}_{o} \right).$$
 (5)

In Eq. (5),  $K_e$  is the normalized illumination vector from the light source to the object and  $K_0$ 166 is the observation vector (also normalized) from the object to the sensor, both defined in a set 167 of reference axis (i,j,k) attached to the object surface, with k being perpendicular to the 168 169 surface. In the approach described in this paper, the observation vector is parallel to  $\mathbf{k}$  and the illumination vector is quasi-oriented along  $-\mathbf{k}$ . Thus, the sensitivity of the phase measurement 170 is oriented along **k** so that the out-of-plane movement at the surface of the object,  $u_z$ , can be 171 measured. Generally, the phase variation in Eq. (5) is obtained modulo  $2\pi$  and requires phase 172 unwrapping to yield  $u_z$  [51]. 173

Thanks to the coherent mixing by heterodyning with the reference wave (Eq. (1)), the object 174 wave O is amplified by the reference wave R, because of the term  $R^*O$  included in the 175 recorded hologram (third term of Eq. (1)). So, a weak object wave, due to a non-cooperative 176 target, may be balanced by a strong reference wave, if  $|R|^2 >> |O|^2$ . In addition, the reference 177 wave is directly impacting the sensor and this makes it easier to get large amount of photons 178 for optimizing light detection. In the approach described in this paper, measurements are 179 possible with about 40% of the full sensor dynamics and ratio  $|R|^2/|O|^2$  at about 100, thus 180 yielding suitable phase maps for visualization or metrology purposes. 181

182 Image reconstruction according to Eq. (3) imposes the spatial resolution in the image plane. It 183 depends on the sensor-to-object distance, on the pixel pitch of the sensor  $(p_x)$  and on the 184 number of pixels of the recorded hologram. If we note  $\{M,N\}$  the number of pixels along 185 respectively the vertical and horizontal direction of the sensor plane, then the spatial 186 resolutions achieved using Eq. (4) are given by [49]:

$$\rho_{x} = \frac{\lambda d_{0}}{N p_{x}},$$

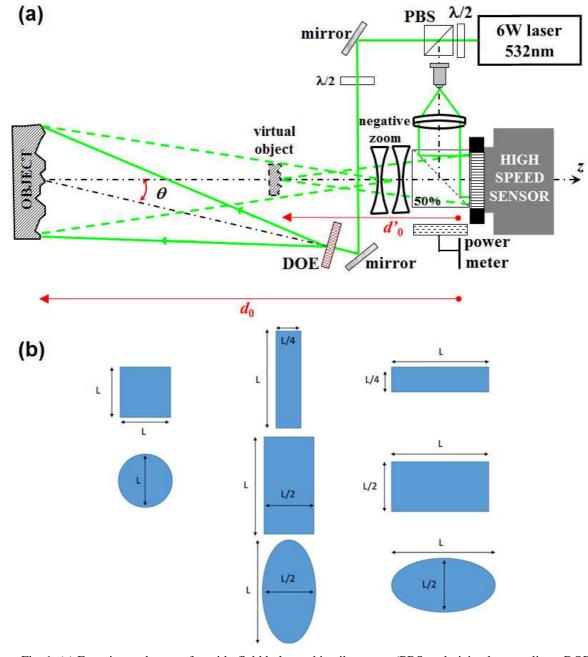
$$\rho_{y} = \frac{\lambda d_{0}}{M p_{x}}.$$
(6)

188 It follows that if the recording matrix is not square, the spatial resolution in the image plane is 189 anisotropic. Typically, at frame rate 100kHz, the sensor of the set-up provides N=384 and 190 M=264 pixels.

191 192

#### **3.** Experimental set-up

The experimental set-up is described in Fig. 1(a). The light is emitted from a continuous 193 DPSS laser at  $\lambda$ =532nm with maximum power at 6W. The laser is separated into a reference 194 wave and an object wave by using a polarizing beam splitter (PBS). The half-wave plate at the 195 output of the laser is used to adjust the power in both object and reference paths to get 196 adequate  $|R|^2/|O|^2$  ratio. This ratio is an important parameter of the experimental set-up. In [46] 197 198 was demonstrated that in order to minimize the influence of measurement noise and to get contrasted phase fringe patterns, the ratio has to be adjusted at around 100. The way to adjust 199 200 the ratio is as follows: the power meter in Fig. 1(a) placed near the 50% beam splitter cube is 201 used to measure the optical power in the reference beam and in the object beam (by blocking 202 one after the other). Using the half wave plate at the output of the laser, the ratio can be set to around 100 when splitting light in the two arms. The polarization of the object wave is then 203 204 rotated 90° to be parallel with that of the reference wave, so that interferences may occur. The reference wave is expanded, spatially filtered using a spatial filter (microscope objective and pinhole), and collimated to produce a smooth plane reference wave impacting the sensor at normal incidence. So, the carrier spatial frequencies along the reference beam are  $\{u_0, v_0\} \approx \{0, 0\}$ , giving the on-line configuration [45].



209

210Fig. 1. (a) Experimental set-up for wide-field holographic vibrometry (PBS: polarizing beam splitter, DOE:211diffractive optical element,  $\lambda/2$  half-wave plate), (b) set of beam shape structures that can be produced by the212DOE for illuminating the object surface

213

The object wave is spatially expanded to illuminate the structure by using a dedicated DOE (Diffractive Optical Element). The DOE inserted in the illumination path is an optical component

216 that transforms the incident wave front into a desired wave front. It was designed to produce several spot shapes, with 8 subareas, each of them producing a particular laser beam shape. Figure 1(b) 217 illustrates the diversity of shapes that can be produce with the DOE: square area, elliptical 218 219 areas, narrow and large rectangular beams (vertical and horizontal). Such beam shaping increases the photometric efficiency of the set-up by avoiding wasting light with classical 220 221 lenses and mirror assembly. In practice, a DOE consists of a substrate (a glass plate for example) on which a photoresist is deposited by spin-coating. The photoresist S1800 series from Micro Resist 222 Technology was used, which is a positive photoresist. This series has different viscosities and 223 224 therefore permits to put down photoresist layers with different thicknesses ranging from a few hundred 225 nm to above 10microns. The error in the uniformity of the photoresist layer in the spin-coating process 226 is about 20nm. Within this photoresist, micro or nano diffractive structures are engraved [50]. For 227 application in vibroacoustics, centrosymmetric diffractive patterns are required (see Fig. 1(b)). They 228 can be obtained through binary phase DOEs (phase shift of  $\pi$  between the 2 levels), the simplest to 229 produce. The spin-coating speed should be chosen so that the thickness of the photoresist layer is 230  $e=\lambda/2(n-1)$ , where n is the refractive index of the photoresist material at the DOE working wavelength 231  $\lambda$  [52]. In this paper, the illuminating wavelength is 532nm and the photoresist thickness is close to 232 405nm. To solve the inverse diffractive problem, diffractive structures are modelled using an Iterative 233 Fourier-Transform Algorithm (IFTA) optimization algorithm [53,54]. Once simulated, the DOEs are 234 fabricated in a clean room using a micro-photolithography system developed at IMT Atlantique [55]. 235 In the fabrication process, the parallel direct-write photo-plotter uses a programmable liquid crystal 236 spatial light modulator (SLM) as a reconfigurable mask. The photoresist is then exposed to a pattern 237 (corresponding to the modelled diffractive structures) of intense light with a wavelength of 436nm to which the photoresist is active. A reduction lens is used to image the pattern at LCD into the 238 239 photoresist layer. The resolution limit of the direct-write photo-plotter is about 750nm. The pattern can 240 be replicated along x and y axes by moving a nano-precision 2D translational stage. This fabrication process has been shown to be cost-effective and particularly adapted to DOE prototyping. After 241 exposure, the substrate is put into a developer solution (Microposit<sup>TM</sup> 351 developer, Rohm and Haas) 242 to etch the exposed pattern into the photoresist layer. The fabricated structures are then measured with 243 an interferometric microscope, where the lateral dimensions and the etching depth can be verified. The 244 245 quality of a DOE is assessed depending on the application, usually by diffraction efficiency, 246 uniformity and/or mean-square-error [56,57].

In the set-up, the illumination angle is about  $\theta=15^{\circ}$ . From Eq. (5), the out-of-plane displacement field at the surface of the object is given by Eq. (7) [35]:

249 
$$u_z = \frac{\lambda}{2\pi} \frac{\Delta \varphi}{1 + \cos(\theta)}.$$
 (7)

The object and reference waves are combined by the 50% beam splitter cube placed just in 250 front of the high-speed sensor. In the optical path from the object surface to the sensor plane, 251 a negative zoom is inserted, in front of the cube. The negative zoom is a divergent optical 252 system having a negative focal length. The image produced by such optical system is not 253 located in the sensor plane, but at shorter distance from the sensor. This negative zoom 254 produces a smaller image of the object when reducing the object-to-sensor distance [58,59]. 255 This provides a smaller virtual object facing the sensor at smaller distance  $d'_0$ . By this way, 256 the dimensions of the virtual object are compatible with the requirement from the Shannon 257 258 conditions for recording digital holograms [49]. Basically, from the hologram, the virtual image can be computed when setting  $d_r = -d'_0$ . And the physical plane is obtained by scaling 259 the set of reference coordinates attached to the image plane. If we note  $g_{opt}$  the optical 260 magnification  $(0 \le g_{opt} \le 1)$  produced by the negative zoom, then the spatial resolutions in the 261 262 final image are given by

263
$$\begin{cases}
\rho_x = \frac{\lambda d'_0}{Np_x g_{opt}} \\
\rho_y = \frac{\lambda d'_0}{Mp_x g_{opt}}.
\end{cases}$$
(8)

The sensor is a high-speed camera from Photron, with pixel pitch at  $p_x=20\mu m$  and maximum 264 spatial resolution including 1024×1024 pixels. At the full spatial resolution, the maximum 265 frame rate is 12500Hz. When increasing the frame rate, the spatial resolution is degraded, that 266 is 328×768 at 50kHz and 264×384 at 100kHz. The exposure time can be set from 380ns to 267 few ms. In this paper, the exposure time was set at 1µs and the laser power was adjusted at 268 269 3W. When adjusting the negative zoom to capture holograms from a rectangular area sized 27cm×14cm, about 380cm<sup>2</sup>, the focal length was set to -42.8mm, leading to the 270 reconstruction distance at  $d'_0$ =-160mm. In this set-up, the distance between the initial object 271 plane and the sensor plane is about 2.45m and the optical magnification is  $g_{opt}=0.0152$ . So, at 272 273 100kHz, with the experimental parameters the spatial resolutions are respectively given along the *x* and *y* direction by 274

275 
$$\begin{cases} \rho_x = 792 \ \mu m \\ \rho_y = 1.06 \ mm \end{cases}$$
(9)

276

#### 277 4. Plate equipped with a 2D ABH

Wide-field holographic vibrometry is applied to the visualization of travelling waves 278 propagating in a plate equipped with a 2D ABH, when exciting using an impact hammer. 279 From Mironov [1] and Krylov [2], the ABH is known to provide an efficient vibration damper 280 for flexural waves on panels when the wave trap is made with a local variation of the 281 thickness. Generally, the truncation effect near the ABH extremity can be overcome by 282 adding a thin damping layer in its vicinity [2]. For building panels with damping properties, 283 the circular geometry of ABH was proposed and developed in [3,4]. We manufactured a 2D 284 285 ABH in alloy plate sized 900mm×540mm with 1.5mm thickness. The ABH zone is  $\phi$ =59mm in diameter and is located at 196mm from the left edge and 375mm from the top of the plate. 286 The center of the ABH is open with 9mm diameter. The plate equipped with the ABH and the 287 thickness profile of typical 2D ABH are depicted in Fig. 2. 288

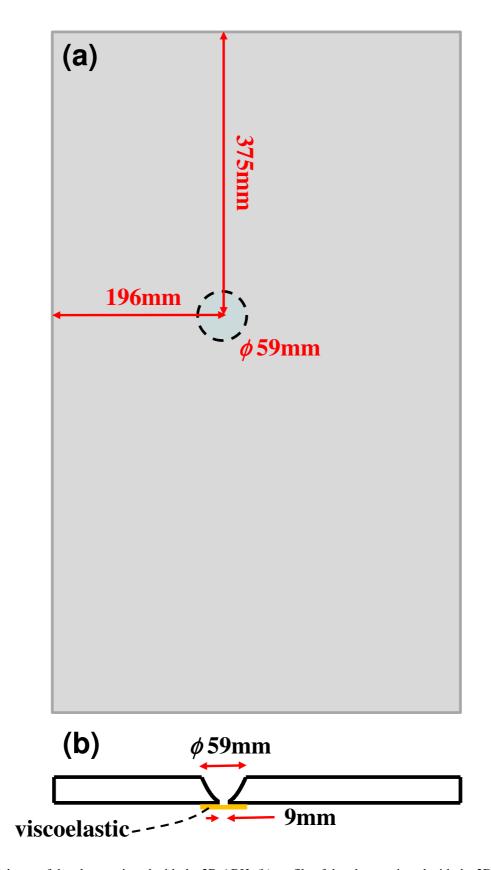




Fig. 2. (a) Scheme of the plate equipped with the 2D ABH, (b) profile of the plate equipped with the 2D ABHwith details of the shape of the structure and the thin viscoelastic layer (in orange color) stuck at the ABH center

The principle of the ABH effect is as follows: the extremity of the structure is shaped so that 293 the local phase velocity of flexural wave decreases progressively to 0. The consequence is that 294 the ABH area behaves as a trap for the wave propagating through, leading to energy 295 absorption and thus avoiding reflection phenomenon from the ABH. Figure 2(a) shows an 296 297 overview of the plate equipped with the 2D ABH and its location in the plane of the plate. In the ABH area, the local thickness decreases with a power law profile as proposed by Mironov 298 (quadratic profile) [1]. This means that the center of the ABH area is shaped so that its 299 thickness h(x) progressively decreases to 0 according to Eq. (9): 300

301 
$$h(x) = \begin{cases} e_0 (x - x_0)^2 & \text{if } |x - x_0| \le \phi / 2 \\ e_0 & \text{if not} \end{cases}$$
(9)

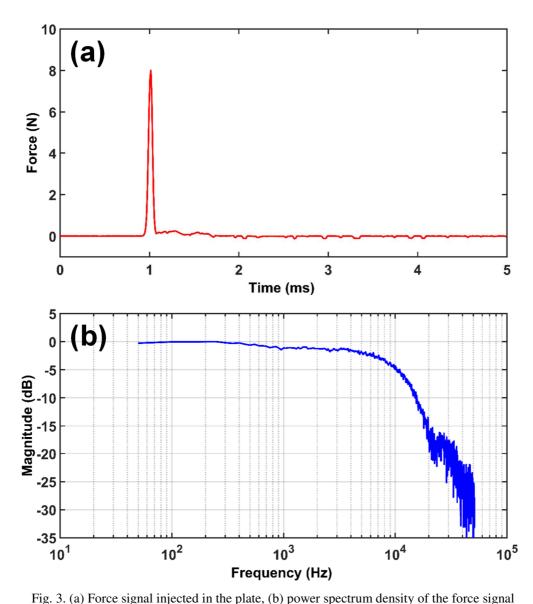
In Eq. (9),  $x_0$  is the center of the ABH area and  $\phi$  its diameter, whereas  $e_0$  is the initial thickness of the plate. A thin viscoelastic damping layer (a viscoelastic tape having a thickness at few 20-50µm) has been added in the center of the ABH area. The system constituted by the ABH and the viscoelastic layer is what is usually called a "practical ABH": in the studied case, preliminary tests show that it is able to damp vibration from a cut-on frequency of about 500-600Hz.

308 309

#### 5. Experimental results

In the case presented in this paper, one aims at visualizing the transient acoustic waves 310 propagating in the structure equipped with the 2D ABH, and excited by transient signal. 311 312 Therefore, the plate was excited with an impact hammer from PCB Piezotronics (ref. 086E80), equipped with a force sensor, the tip being equipped with a stiff PVC tip. The 313 314 hammer is used to provide shocks to the structure. The stiff tip permits to get a broad range of frequency, typically up to 10kHz. The impact of the hammer is localized at 170mm from the 315 right edge of the plate and 292mm from its top, thus 38mm above the illuminated area. Figure 316 3(a) shows the force signal recorded with the set-up. The maximal force is about 8N. The 317 duration of the shock is about 50us (estimated at half width). The power spectrum density of 318 the force signal injected in the plate is provided in Fig. 3(b). As can be seen, the spectrum is 319 broad and flat up to almost 10kHz. The force sensor is used to trig the sensor in order to 320 321 record a hologram sequence. A sequence including 37600 digital holograms was recorded at the sensor frame rate of 100kHz that is duration about 0.376s, with time shift between two 322 consecutive holograms at 10µs. Considering the frequency bandwidth in Fig. 1(b), the 323 Shannon conditions are fulfilled for the hologram temporal recording. Indeed, the frame rate 324

of the sensor is at 100kHz and the bandwidth of the shock is 20kHz. So, the temporal recording provides at least 5 sampling points for the maximum frequency in the temporal excitation signal.





329 330 The digital holograms are reconstructed using the algorithm described in Eq. (3) with computation over  $1024 \times 1024$  data points [49]. Figure 4(a) shows a picture of the plate 331 332 illuminated with the horizontal rectangular laser shape. The ABH area is indicated by a dashed red line and the position of the impact hammer is marked by the red spot. Note that, in 333 334 the plate, there is a screw in the illuminated area, which was used to clamp a mechanical 335 shaker in previous experiments and which does not have specific role in the proposed set-up. 336 Interestingly, the influence of this small screw can be seen by the measurement method. Figure 4(b) shows the amplitude image reconstructed from digital holograms. The illuminated 337

- area marked with the dashed red line can be clearly observed. The ABH area, the hammer
- 339 position and the screw are also indicated.

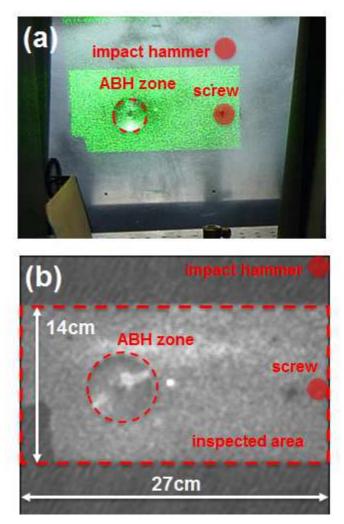
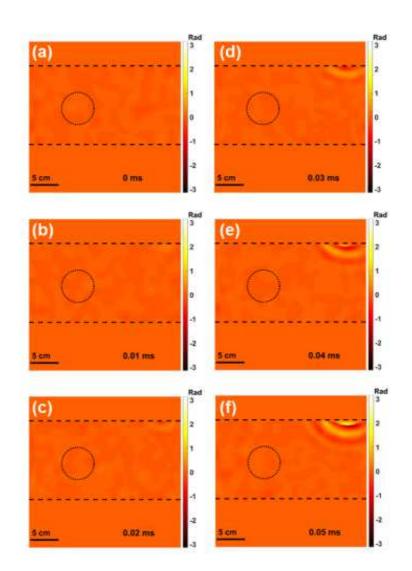


Fig. 4. (a) Picture of the plate illuminated with the rectangular laser shape, the ABH area is indicated by a dashed
red line and the position of the impact hammer is marked by the red spot, (b) amplitude image reconstructed
from digital holograms, the illuminated area is marked with the dashed red line

With the spatial resolution evaluation from Eq. (8), the dashed red lined area in Fig. 4(b) is 344 covered by 353×132 independent data points, thus providing a collection of 46600 345 measurement points at the surface of the plate. From the complex valued data computed from 346 the reconstruction algorithm, the optical phase at each time instant can be extracted and the 347 phase difference can be obtained. Optical phase differences are obtained modulo  $2\pi$  and they 348 need to be unwrapped [51] to get the scaled physical displacement field according to Eq. (7). 349 However, modulo  $2\pi$  phase variations are helpful for visualizing the interaction between the 350 2D ABH and the wave front emitted from the shock with the impact hammer. Indeed, the 351 352 phase is wrapped in the interval  $[-\pi, +\pi]$  and that permits to keep the dynamic range of display constant over the set of figures, even if the wave amplitude is weak. But, in order to also 353

- provide amplitude maps, the wave amplitude was calculated and displayed after unwrapping the modulo  $2\pi$  phase data according to Eq. (7) with  $\lambda$ =532nm and  $\theta$ =15°. In the followings,
- Figure 5 to Fig. 9 show several sets of modulo  $2\pi$  phase maps extracted from the phase
- variation sequence after computation from the recorded digital holograms. In Fig. 5 to Fig. 9,
- the dashed black circle indicates the ABH area. Fig. 10 to Fig. 12 show amplitude maps from
- Fig. 6 to Fig. 8, with the dynamic range adjusted to  $\pm 220$  nm.
- Figure 5(a) to Fig. 5(f) show six phase maps corresponding to the time interval [0ms; 0.05ms] and showing the first instants of the wave front arrival in the region of interest illuminated by the laser. The spherical wave front emitted from the impact point and propagating through the plate at the early first instants can be observed. After 0.12ms the wave front reaches the screw screwed to the plate. Figure 6(a) to Fig. 6(f) exhibit the interaction between the wave front and the screw. One can clearly observe both phenomena: reflection and diffraction of the wave by the screw. Figure 6(b) to Fig. 6(e) show the diffraction by the screw.
- Figure 7(a) to Fig. 7(f) provides pictures of the wave front when entering in the ABH area. 367 The vanguard of the wave front impacts the area 0.19ms after the shock. Considering the 368 gradient of velocity in the ABH area, this part of the wave front has its velocity decreased. 369 The wave front is then distorted and this can be observed in the sequence of pictures in Fig. 7. 370 In Fig. 7(c), 0.21ms after the shock, the incident wave front is deformed by the velocity 371 gradient in the ABH area: the local curvature of the wave front in the ABH area changes its 372 373 sign. In Fig. 7(e) and Fig. 7(f), respectively 0.23ms and 0.24ms after the shock, one can 374 observe the dislocation of the wave front in the ABH zone. Note that one observes concentrated phase jumps in the ABH center which indicate that the local vibration amplitude 375 376 increases. These phase jumps are not spatially resolved. It follows that in Fig. 10 to Fig. 12 displaying the amplitude of the vibration, the quantitative data are not relevant in the ABH 377 378 circled area. This is well correlated with works at LAUM demonstrating the high concentration of vibration energy at the edges of the 2D ABH [12]. Note that in order to 379 380 observe the wave front dislocation with better spatial resolution, one would have to change the experimental optical parameter in order to get a more focused imaged area, to yield 381 382 resolved phase jumps in the ABH center. Figure 8 shows a set of modulo  $2\pi$  phase maps 383 showing the vibration field few instants after the wave front passed through the ABH area, in between 0.31ms and 0.36ms after the shock. The deformation of the wave front in the lower-384 385 left part of the field of view can be observed, whereas the ABH center part exhibits non 386 resolved phase jumps which indicate local high vibration amplitude. After a while, about

16ms after the shock, at the periphery of the ABH, a vibration field with lower amplitude is
observable, whereas the center still exhibits phase jumps indicating local high vibration
amplitude. This is highlighted in Fig. 9(a) to Fig. 9(f) which show the sequence of pictures
15.95ms to 16ms after the shock.



- 394Fig. 5. Extracted modulo  $2\pi$  phase maps over time interval [0ms; 0.05ms] showing the first instants of the wave395front arrival in the region of interest illuminated by the laser

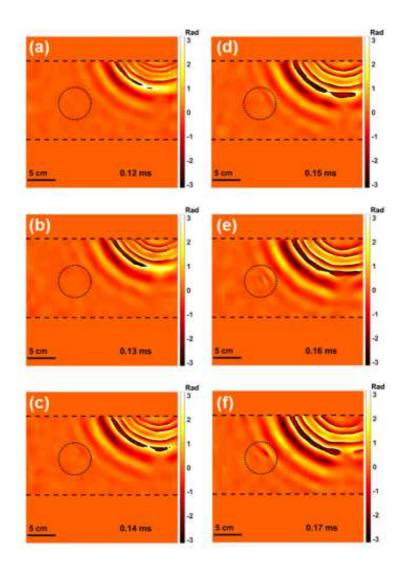
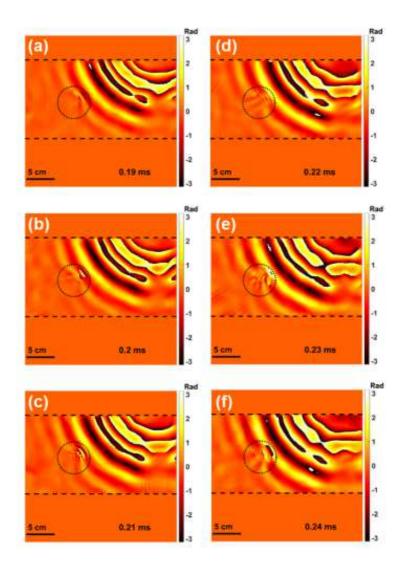
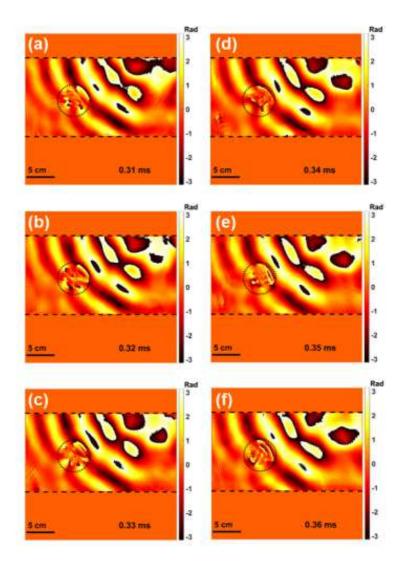


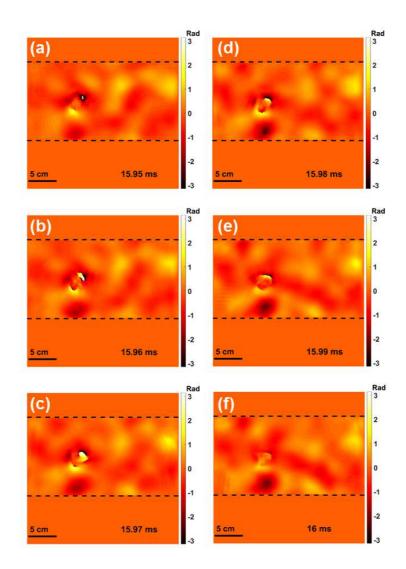
Fig. 6. Extracted modulo 2π phase maps over time interval [0.12ms; 0.17ms] showing the wave front interacting
with the screw inserted in the plate; the reflection of the wave front onto the screw can be visualized



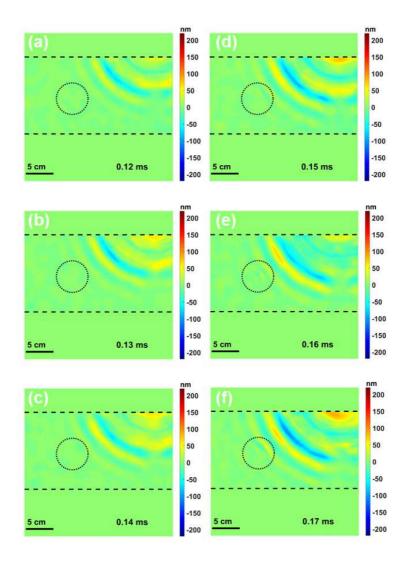
403Fig. 7. Extracted modulo  $2\pi$  phase maps over time interval [0.19ms; 0.24ms] showing the wave front interacting404with the ABH area; the distortion of the wave front due to the velocity gradient is visualized



- 407 Fig. 8. Extracted modulo 2π phase maps over time interval [0.31ms; 0.36ms] showing the vibration field few
   408 instants after the wave front passed through the ABH area



- Fig. 9. Extracted modulo 2π phase maps over time interval [15.95ms;16.00ms] showing the vibration field with
  lower amplitude around the ABH, whereas the ABH center still exhibits phase jumps indicating local high
  vibration amplitude
  Supplementary material is provided through the movie of the wave propagating in the plate
  from which are extracted Fig. 5 to Fig. 9.



- 421 Fig. 10. Amplitude maps corresponding to Fig. 6, over time interval [0.12ms; 0.17ms], showing the wave front
  422 interacting with the screw inserted in the plate

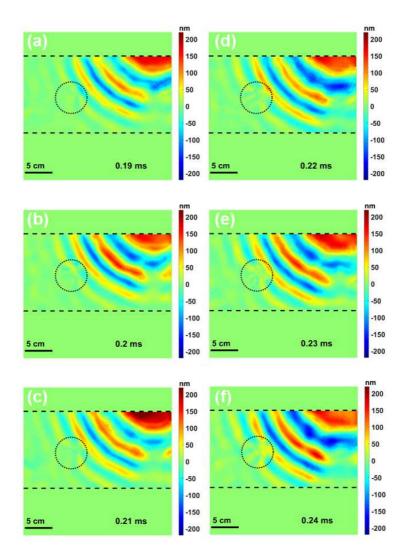


Fig. 11 Amplitude maps corresponding to Fig. 7, over time interval [0.19ms; 0.24ms] showing the wave front
interacting with the ABH area; the distortion of the wave front due to the velocity gradient is visualized

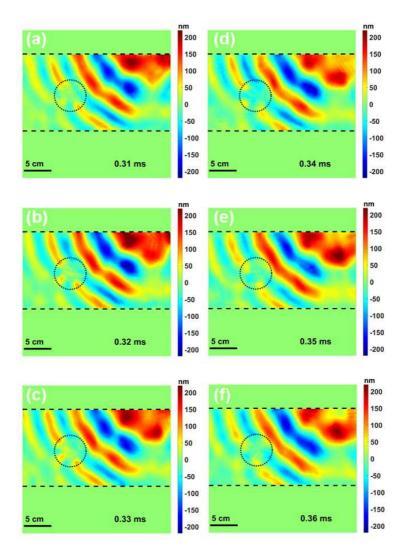


Fig. 12. Amplitude maps corresponding to Fig. 8, over time interval [0.31ms; 0.36ms] showing the vibration
field few instants after the wave front passed through the ABH area

431

The set of sequences, provided through Fig. 5 to Fig. 9, Fig. 10 to Fig. 12, and supplementary material, yields an operational analysis through highlighting the wave front propagating in this complex environment. High-speed digital holographic vibrometry experimentally demonstrates such complex phenomena, at both its time (0~16ms, and later if needed) and space scale (~380cm<sup>2</sup>). As a result, the wide-field and real-time investigation of the propagation of waves in ABH inhomogeneous wave guide can be envisaged in the near future.

439

#### 440 **6.** Conclusion

441 This paper presents and discusses the application of a robust and efficient digital holographic442 set-up including a compact interferometer with the Fresnel configuration equipped with a

negative zoom and a diffractive optical element (DOE) to improve the photometric efficiency 443 of the set-up for illuminating large surfaces. We demonstrate the possibility of measuring 444 transient vibrations of structures at 100kHz frame rate when providing quantitative data on 445 380cm<sup>2</sup> rectangular spot at the object surface. This is the best performance ever achieved for 446 such area and frame rate, to the best of our knowledge. This paper provides the investigation 447 of traveling acoustic waves propagating in alloy plate equipped with a two-dimensional 448 Acoustic Black Hole (ABH). The wave front is generated by an impact hammer to yield 8N 449 force with duration about 50µs. The time sequence of the vibration field obtained after the 450 451 shock is depicted and exhibits the propagation of the wave front in the complex structure made of the plate equipped with the ABH, and containing a screw. It follows that the 452 observation of the modification of the wave propagation can be observed at very short time 453 scale. Diffraction and reflection phenomena can be clearly seen when the wave front reaches 454 the screw. The modification of the wave front due to the gradient in elastic properties related 455 to the ABH area is also highlighted. Observations are well correlated to theoretical 456 approaches of literature. 457

The approach presented in the paper opens the way to a thorough analysis of physical 458 phenomena existing in and around the ABH, such as for example non-linear behavior in the 459 460 center of the ABH, or qualifying the efficiency of the wave trap by evaluating its reflection coefficient. In addition, one might be able to address other problems which cannot be 461 addressed by classical experimental means such as vibrations of panels induced by hydro or 462 aero-acoustic sources, structural vibration induced by squeak and rattle noise. 463

464

467

#### Acknowledgments 465

The authors would like to express their appreciation to Prof. François Gautier and Dr. Adrien 466 Pelat from LAUM CNRS at Le Mans University for very fruitful discussion and comments.

This study is part of the Chair program VIBROLEG (Vibroacoustics of Lightweight 468 structures) supported by IRT Jules Verne (French Institute in Research and Technology in 469 Advanced Manufacturing Technologies for Composite, Metallic and Hybrid Structures). The 470 authors wish to associate the industrial and academic partners of this project; respectively 471

472 Airbus, Alstom Power, Bureau Veritas, CETIM, Daher, DCNS Research, STX and Le Mans473 University in France.

475		
476 477	<b>Refere</b> 1.	ences M.A. Mironov. "Propagation of a flexural wave in a plate whose thickness decreases
478		smoothly to zero in a finite interval," Sov. Phys.: Acoustics, 34(3), 318-319 (1988).
479	2.	V.V. Krylov, and F.J.B.S. Tilman, "Acoustic 'black holes' for flexural waves as
480		effective vibration dampers," Journal of Sound and Vibration 25, 605-619 (2004).
481	3.	E.P. Bowyer, D.J. O'Boy, V.V. Krylov, and F. Gautier, "Experimental investigation of
482		damping flexural vibrations in plates containing tapered indentations of power-law
483		profile," Applied Acoustics 74, 553-560 (2013).
484	4.	V.B. Georgiev, J. Cuenca, F. Gautier, L. Simon, and V.V. Krylov, "Damping of
485		structural vibrations in beams and elliptical plates using the acoustic black hole effect"
486		Journal of Sound and Vibration 330, 2497-2508 (2011).
487	5.	V. Denis, F. Gautier, A. Pelat, and J. Poittevin, "Measurement and modelling of the
488		reflection coefficient of an Acoustic Black Hole termination," Journal of Sound and
489		<i>Vibration</i> <b>349</b> , 67-79 (2015).
490	6.	V. Denis, A. Pelat, and F. Gautier, "Scattering effects induced by imperfections on an
491		acoustic black hole placed at a structural waveguide termination," Journal of Sound
492		and Vibration <b>362</b> , 56-71 (2016).
493	7.	L. Tang, L. Cheng, H. Ji, and J. Qiu, "Characterization of acoustic black hole effect
494		using a one-dimensional fully-coupled and wavelet-decomposed semi-analytical
495		model," Journal of Sound and Vibration 374, 172-184 (2016).
496	8.	Y. Lee and W. Jeon, "Vibration damping using a spiral acoustic black hole," Journal
497		of the Acoustical Society of America <b>141</b> (3), 1437-1445 (2017).

498	9. W. Huang, H. Ji, J. Qiu, and L. Cheng, "Analysis of ray trajectories of flexural waves
499	propagating over generalized acoustic black hole indentations," Journal of Sound and
500	Vibration <b>417</b> , 216-226 (2018).
501	10. W. Huang, H. Ji, J. Qiu, and L. Cheng, "Wave energy focalization in a plate with
502	imperfect two-dimensional acoustic black hole indentation," Journal of Sound and
503	Vibration, Transactions of the ASME 138(6), (2016).
504	11. E.P. Bowyer and V.V. Krylov, "Damping of flexural vibrations in turbofan blades
505	using the acoustic black hole effect," Applied Acoustics 76, 359-365 (2014).
506	12. O. Aklouche, A. Pelat, S. Maugeais, and F. Gautier, "Scattering of flexural waves by a
507	pit of quadratic profile inserted in an infinite thin plate," Journal of Sound and
508	<i>Vibration</i> <b>375</b> , 38-52 (2016).
509	13. J. Bayod, "Application of elastic wedge for vibration damping of turbine blade,"
510	Journal of System Design and Dynamics 5, 1167-1175 (2011).
511	14. V. Denis, A. Pelat, C. Touze, and F. Gautier. "Improvement of the acoustic black hole
512	effect by using energy transfer due to geometric nonlinearity," International Journal
513	of Non-Linear Mechanics <b>94</b> , 134-145 (2017).
514	15. H. Li, C. Touzé, A. Pelat, F. Gautier, X. Kong, "A vibro-impact acoustic black hole
515	for passive damping of flexural beam vibrations," Journal of Sound and Vibration 450,
516	28-46 (2019).
517	16. S.C. Conlon, J.B. Fahnline, and F. Semperlotti, "Numerical analysis of the
518	vibroacoustic properties of plates with embedded grids of acoustic black holes,"
519	Journal of the Acoustical Society of America 137, 447-457 (2015).
520	17. O. Aklouche, A. Wang, A. Pelat, and F. Gautier, "Dispersion curves for bending
521	waves in a meta-plate made with a periodic lattice of abh like scatterers," INTER-

- NOISE and NOISE-CON Congress and Conference Proceedings 255, 5226-5232
  (2017).
- 524 18. L.E. Drain, *The laser Doppler technique* (Chichester, New York, Wiley, 1980).
- 525 19. C.B. Scruby, and L.E. Drain, *Laser-ultrasonics: techniques and applications* (Bristol,
  526 UK, Adam Hilger, 1990).
- 527 20. J.-P. Monchalin, "Progress towards the application of laser-ultrasonics in industry,"
- In: D.O. Thompson & D.E. Chimenti, editors, *Review of progress in quantitative nondestructive evaluation*, **12**. 495, New York: Plenum (1993).
- 530 21. P. Castellini, G.M. Revel, and E.P. Tomasini, "Laser doppler vibrometry: a review of
  531 advances and applications," *Shock. Vib. Dig.* **30**, 443-456 (1998).
- 532 22. W. MacPherson, M. Reeves, D. Towers, A. Moore, J. Jones, M. Dale, and C.
- Edwards, "Multipoint laser vibrometer for modal analysis," *Applied Optics* 46, 31263132 (2007).
- 535 23. K. Sun, L. Yuan, Z. Shen, Z. Xu, Q. Zhu, X. Ni, and J. Lu, "Scanning laser-line source
  536 technique for nondestructive evaluation of cracks in human teeth," *Applied Optics*53,
  537 2366-2374 (2014).
- 538 24. M. Connelly, P. Szecówka, R. Jallapuram, S. Martin, V. Toal, and M. Whelan,
- 539 "Multipoint laser Doppler vibrometry using holographic optical elements and a CMOS
  540 digital camera," *Optics Letters* 33, 330-332 (2008).
- 541 25. Y. Fu, M. Guo, and P. Phua, "Multipoint laser Doppler vibrometry with single
- 542 detector: principles, implementations, and signal analyses," *Applied Optics* 50, 1280543 1288 (2011).
- 544 26. Y. Fu, M. Guo, and P. Phua, "Spatially encoded multibeam laser Doppler vibrometry
  545 using a single photodetector," *Optics Letters* 35, 1356-1358 (2010).

- 546 27. P. Picart, J. Leval, D. Mounier, and S. Gougeon, "Time averaged digital holography,"
  547 *Optics Letters* 28, 1900-1902 (2003).
- 548 28. A. Asundi, and V. Raj Singh, "Amplitude and phase analysis in digital dynamic
  549 holography," *Optics Letters* **31**, 2420-2422 (2006).
- 29. M. Leclercq, M. Karray, V. Isnard, F. Gautier, and P. Picart, "Evaluation of surface
  acoustic waves on the human skin using quasi-time-averaged digital Fresnel
  holograms," *Applied Optics* 52, A136-A146 (2013).
- 30. B.P. Thomas, S. Annamala Pillai, and C.S. Narayanamurthy, "Investigation on
  vibration excitation of debonded sandwich structures using time-average digital
  holography," *Applied Optics* 56(13), F7-F13 (2017).
- 31. B.P. Thomas, S. Annamala Pillai, and C.S. Narayanamurthy, "Digital holographic
  study on the dynamic response of plates with geometric and material discontinuities
  simulating potted-insert metallic honeycomb sandwich structures," *Applied Optics*58(5), A33-A40 (2019).
- 560 32. M. Stipčević, N. Demoli, H. Skenderović, M. Lončarić, A. Radman, J. Gladić, and D.
- Lovrić, "Effective procedure for determination of unknown vibration frequency and
  phase using time-averaged digital holography," *Optics Express* 25(9), 10241-10254
  (2017).
- 33. M. Kirkove, S. Guérit, L. Jacques, C. Loffet, F. Languy, J.F. Vandenrijt, and M.
- 565 Georges, "Determination of vibration amplitudes from binary phase patterns obtained
- by phase-shifting time-averaged speckle shearing interferometry," *Applied Optics*567 57(27), 8065-8077 (2018).
- 34. F. Languy, J.F. Vandenrijt, C. Thizy, J. Rochet, C. Loffet, D. Simon, and M. Georges,
  "vibration mode shapes visualization in industrial by real-time time-averaged phase-

570	stepped electronic speckle pattern interferometry at $10.6\mu m$ and shearographie at
571	532nm," Optical Engineering 55(12), 121704 (2016).
572	35. P. Picart, J. Leval, F. Piquet, JP. Boileau, Th. Guimezanes, and JP. Dalmont,
573	"Tracking high amplitude auto-oscillations with digital Fresnel holograms," Optics
574	Express 15, 8263-8274 (2007).
575	36. G. Pedrini, S. Schedin, and H.J. Tiziani, "Pulsed digital holography combined with
576	laser vibrometry for 3D measurements of vibrating objects," Optics & Lasers
577	Engineering <b>38</b> , 117-129 (2002).
578	37. I. Alexeenko, M. Gusev, and V. Gurevich, "Separate recording of rationally related
579	vibration frequencies using digital stroboscopic holographic interferometry," Applied
580	<i>Optics</i> <b>48</b> , 3475-3480 (2009).
581	38. D. De Greef, J. Soons, and J.J.J. Dirckx, "Digital stroboscopic holography setup for
582	deformation measurement at both quasi-static and acoustic frequencies," Int. J. of
583	<i>Optomechatronics</i> <b>8</b> , 275-291 (2014).
584	39. C. Pérez-López, M. De la Torre-Ibarra, and F. Mendoza Santoyo, "Very high speed
585	cw digital holographic interferometry", Optics Express 14, 9709-9715 (2006).
586	40. M. Khaleghi, J. Guignard, C. Furlong, and J.J. Rosowski, "Simultaneous full-field 3-D
587	vibrometry of the human eardrum using spatial-bandwidth multiplexed holography,"
588	Journal of Biomedical Optics 20, 111202 (2015).
589	41. U. Bortolozzo, D. Dolfi, J.P. Huignard, S. Molin, A. Peigné, and S. Residori, "Self-
590	adaptive vibrometry with CMOS-LCOS digital holography," Optics Letters 40(7),
591	1302-1305 (2015).
592	42. B. Redding, A. Davis, C. Kirkendall, and A. Dandridge, "Measuring vibrational
593	motion in the presence of speckle using off-axis holography," Applied Optics 55(6),
594	1406-1411 (2016).

595	43. M. Ney, A. Safrani, and I. Abdulhalim, "Three wavelengths parallel phase-shift
596	interferometry for real-time focus tracking and vibration measurement," Optics Letters
597	<b>42</b> (4), 719-722 (2017).
598	44. T. Kakue, Y. Endo, T. Nishitsuji, T. Shimobaba, N. Masuda, and T. Ito, "Digital
599	holographic high-speed 3D imaging for the vibrometry of fast-occurring phenomena,"
600	Scientific Reports 7, 10413 (2017).
601	45. J. Poittevin, P. Picart, C. Faure, F. Gautier, and C. Pézerat, "Multi-point vibrometer
602	based on high-speed digital in-line holography," Applied Optics 54, 3185-3196 (2015).
603	46. J. Poittevin, P. Picart, F. Gautier, and C. Pézerat, "Quality assessment of combined
604	quantization shot-noise-induced decorrelation noise in high-speed digital holographic
605	metrology," Optics Express 23, 30917-30932 (2015).
606	47. J. Poittevin, C. Faure, J. Lemeur, K. Heggarty, C. Pézerat, and P. Picart, "Combined
607	digital-DOE holographic interferometer for force identification in vibroacoustics,"
608	<i>Proc. SPIE</i> <b>10677</b> , 106773A (2018).
609	48. U. Schnars, and W. Jüptner, "Direct recording of holograms by a CCD target and
610	numerical reconstruction," Applied Optics 33, 179-181 (1994).
611	49. P. Picart, and J. Leval, "General theoretical formulation of image formation in digital
612	Fresnel holography," Journal of the Optical Society of America A 25, 1744-1761
613	(2008).
614	50. J.W. Goodman, Introduction to Fourier optics (New York, McGraw-Hill, 1996).
615	51. D.C. Ghiglia, and M.D. Pritt, Two-dimensional phase unwrapping: theory, algorithms
616	and software (Wiley, New York, 1998).
617	52. D.C. O'Shea, T.J. Suleski, A.D. Kathman, and D.W. Prather, <i>Diffractive optics:</i>
618	Design, Fabrication, and Test (SPIE Press, 2004).

619	53. F. Wyrowski, "Diffractive optical elements: iterative calculation of quantized, blazed phase
620	structures," Journal of the Optical Society of America A 7, 961-969 (1990).
621	54. F. Wyrowski and O. Bryngdahl, "Iterative Fourier-transform algorithm applied to
622	computer holography," Journal of the Optical Society of America A 5, 1058-1065
623	(1988).
624	55. M.V. Kessels, M. El Bouz, R. Pagan, and K. Heggarty, "Versatile stepper based
625	maskless microlithography using a liquid crystal display for direct write of binary and
626	multilevel microstructures," J. Micro/Nanolith. MEMS MOEMS 6, 033002 (2007).
627	56. B.C. Kress and P. Meyrueis, Applied digital optics: from micro-optics to
628	nanophotonics (John Wiley & Sons, Ltd 2009).
629	57. H.P. Herzig, Micro-optics: elements, systems and applications (CRC Press 1997).
630	58. U. Schnars, T.M. Kreis and W. Jüptner, "Digital recording and numerical
631	reconstruction of holograms: reduction of the spatial frequency spectrum," Optical
632	Engineering <b>35</b> , 977-982 (1996).
633	59. J. Mundt and T. Kreis, "Digital holographic recording and reconstruction of large
634	scale objects for metrology and display," Optical Engineering 49, 125801-1-6 (2010).